

# LASTAR®

## 사용 설명서 부품 리스트

HP-5000, DY-5000, 6000, 9000, 12000  
로타리 프레스

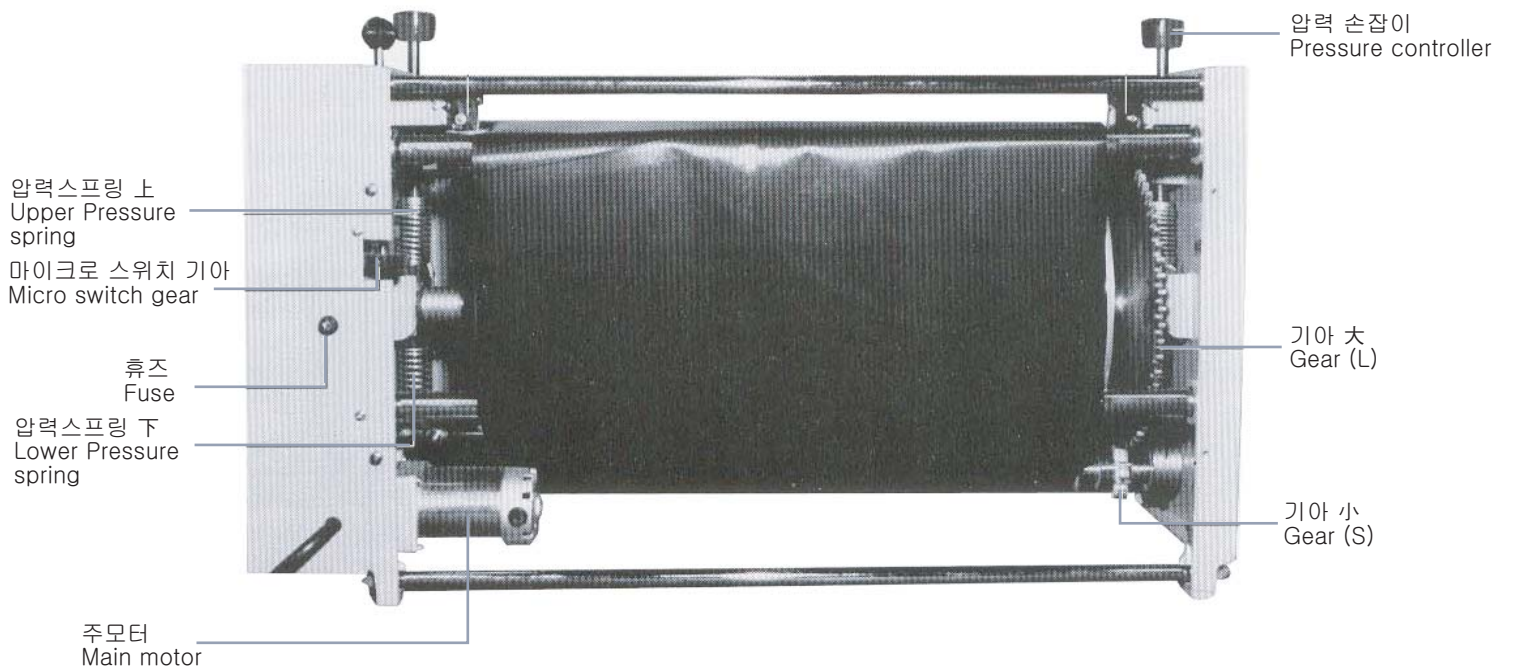
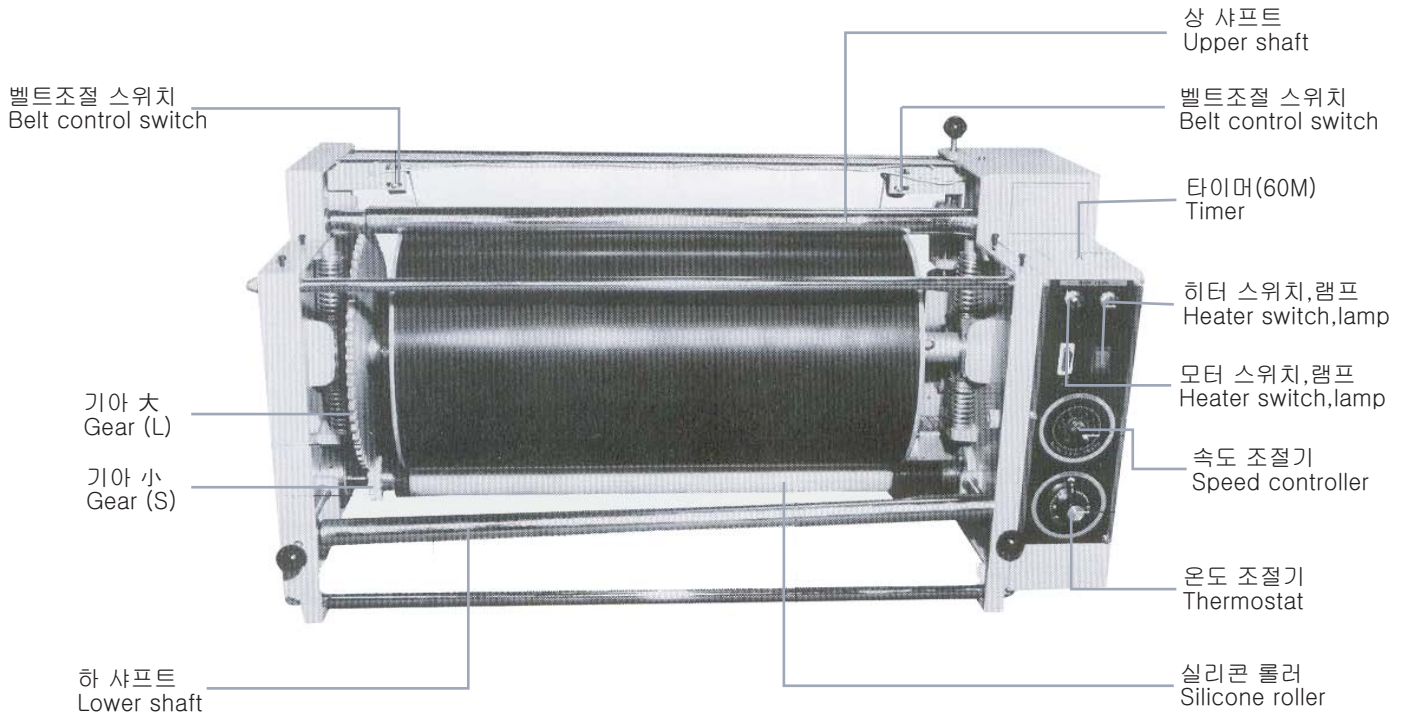


DONG YANG GARMENT MACHINERY CO., LTD.

HP-5000

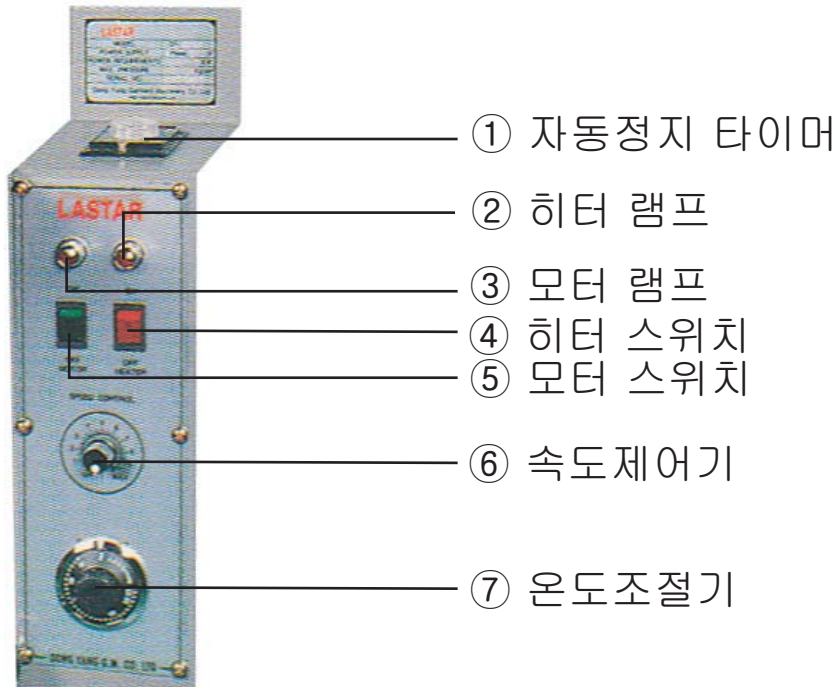
DY-5000,6000,  
9000,12000

# 각부 명칭



# 동작요령

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## CONTROL PANEL

1. 먼저 모터스위치 ⑤를 ON쪽으로 누른다.
2. 다음 히터스위치 ④를 ON쪽으로 누른다.
3. 온도조절기 ⑦을 작업물에 적당한 온도로 맞춘다.
4. 속도제어기 ⑥을 작업물에 적당한 속도로 맞춘다.
5. 타이머 ①은 항상 60분으로 조정 후 사용한다.
6. 작업종료 20분전에 히터스위치와 모터스위치를 OFF후 공회전을 시켜주면 60분후 자동으로 정지되므로 벨트의 수명을 연장 시켜준다
7. 장시간 사용치 않을경우 입력전원을 차단한다.

### - 벨트의 관리

프레스 작업으로 벨트위에 많은 점착 이물질이 생기면 하루에 몇번씩 크리너를 이용해 벨트를 닦아 주십시오.

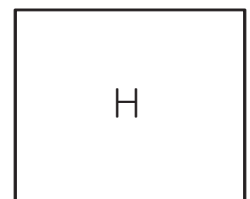
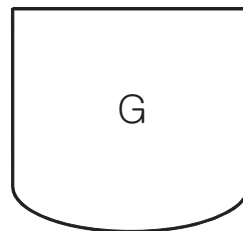
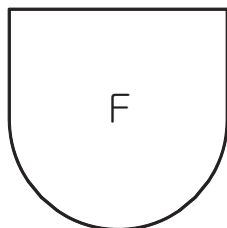
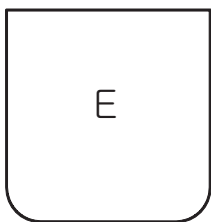
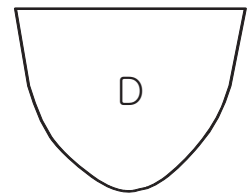
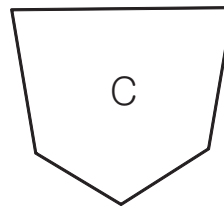
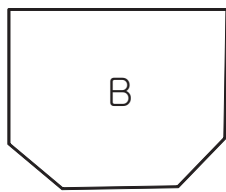
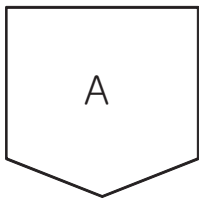
※ 적절한 유지관리는 벨트의 수명을 연장 시킬 수 있습니다

HP-5000  
 DY-5000,6000,  
 9000,12000

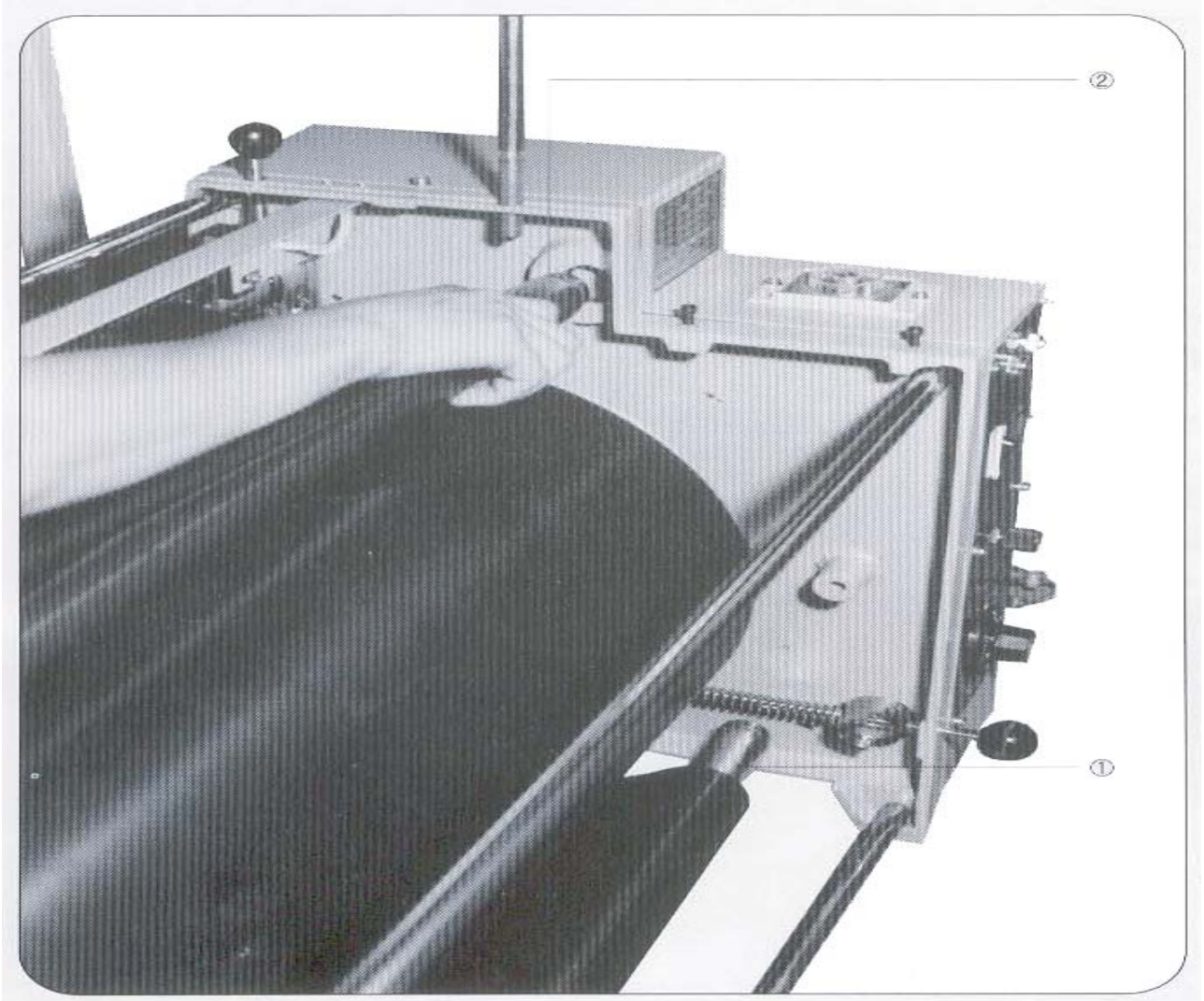
# SPECIFICATIONS

	HP-5000	DY-5000	DY-6000	DY-9000	DY-12000
전장(Length) / mm	610	760	960	1,260	1,560
전폭(Width) / mm	370	410	410	410	410
높이(Height) / mm	440	510	510	510	510
전기용량(Electric)	3,200W	3,200W	3,600W	4,800W	6,000W
온도(Temperature)	0°C~320°C				
중량(Weight)	55kg	55kg	80kg	90kg	110kg
작업폭(Working width)	400mm	400mm	600mm	900mm	1,200mm

## FORMING EXAMPLS



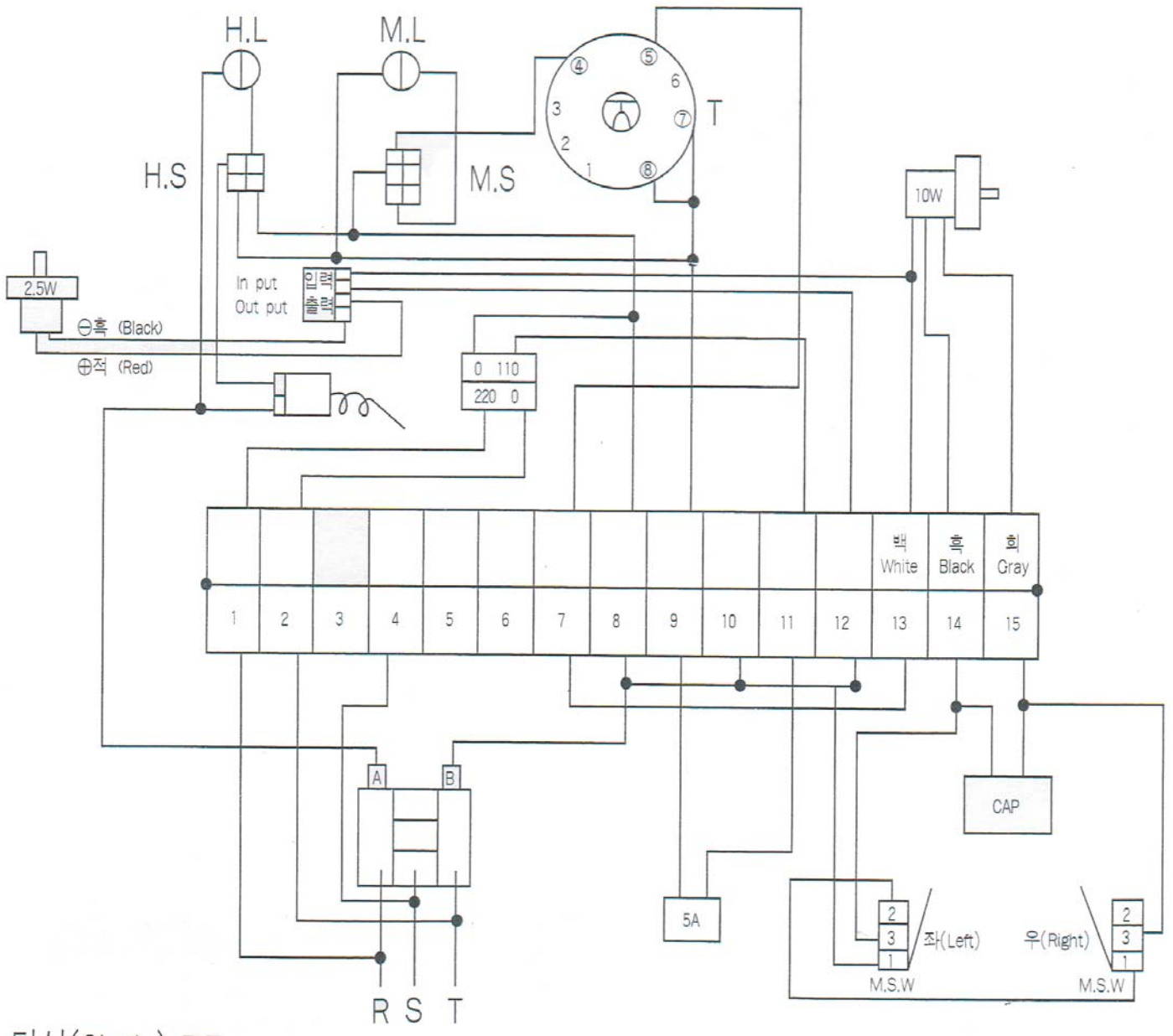
# 벨트 교환



1. 압력 손잡이를 풀어내고 위쪽 커버와 뒤쪽 커버를 분리합니다.
2. ①번 샤프트를 먼저 빼고 실리콘 봉과 ②번 샤프트를 빼냅니다.
3. ②번 샤프트와 뒤쪽 샤프트는 그림과 같이 좌측으로 밀면 빠지게 되어 있습니다
4. 벨트를 빼내고 새로운 벨트를 장착합니다.
5. 역순으로 조립합니다.

HP-5000  
 DY-5000,6000,  
 9000,12000

# 배선도



단상(Single): R.T  
 삼상(3-Phase): R.S.T

HP-5000  
DY-5000,6000,  
9000,12000

# LIST OF PARTS



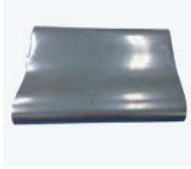




NO.	ITEM NAME	MODEL	APPEARANCE
D-101	Relay	Common	
D-102	Connerctor Base	Common	
D-103	Power Lamp	Common	
D-104	Auto Stop Thermostat	Common	
D-105	Fuse Holder	Common	
D-106	Power Line Cap	Common	
D-107	Speed Contoller	Common	
D-108	Micro Switch	Common	
D-109	Switch Heater(R),Motor(G)	Common	
D-110	Timer	Common	

# LIST OF PARTS






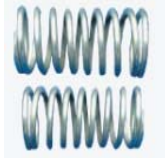


NO.	ITEM NAME	MODEL	APPEARANCE
D-111	Trans Former	Common	
D-112	Main Motor	5000,6000 9000,12000	
D-113	Main Motor Head	5000,6000 9000,12000	
D-114	Belt Control Motor (with Head)	Common	
D-115	Drum Cover	Common	
D-116	Main Body Cover(Left)	Common	
D-117	Main Body Cover(Right)	Common	
D-118	Gear for Drum	Common	
D-119	Gear for Silicon Roller	Common	
D-120	Gear for Main Motor	Common	



# LIST OF PARTS

NO.	ITEM NAME	MODEL	APPEARANCE
D-121	Gear for Belt Control	Common	
D-122	Main Frame Bar	5000,6000, 9000,12000	
D-123	Teflon Belt	5000,6000, 9000,12000	
D-124	Heater Drum	5000,6000, 9000,12000	
D-125	Heater	5000,6000, 9000,12000	
D-126	Silicon Roller	5000,6000, 9000,12000	
D-128	Roller(Upper)	5000,6000, 9000,12000	
D-129	Roller(Lower)	5000,6000, 9000,12000	
D-130	Chain	Common	

# LIST OF PARTS

NO.	ITEM NAME	MODEL	APPEARANCE
D-131	Condenser	5000,6000, 9000,12000	
D-132	Brush	5000,6000, 9000,12000	
D-133	Belt Pressure Control Knob	Common	
D-134	Roller Align Knob	Common	
D-135	Bearing	Common	
D-136	Spring for Drum Tension	Common	
D-137	Spring for Roller Tension	Common	
D-138	Spring for Roller Align	Common	

**LASTAR<sup>®</sup>**

**(주)동양봉제기계**

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